

Pw



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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007375

D119-646-214
Job Sheet 187666



Part No: D119-646-214

Job Qty: 1 ea

Part Name: AW119 Skidtube with Heavy Duty Wearplates, Float Compatible - RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 1/18/19

Created By: Jesse White

Type: SOLD

Description:

Note: IIN-D119-646 REV.D IPP RevA: New issue DD verified by:EC IPP Rev:B 12.09.12 as per ECN12-644 DD
verf:JLM IPP REV:C 12.11.05 raise to chg003 (ECN 12-675) DD verf:JLM IPP REV:D 13.03.20 raise to chg004
(ECN 13-534) DD verf:JLM IPP REV:E 14.11.25 chg004 (ECN 14-628) DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	1/18/19	1/18/19	0.00	0.00	Start Up Stores/Pkg-1		JAN 0 8 2019
110	Packaging	1 pcs	1/18/19	1/18/19	0.00	0.00	Packaging1-1		
120	QC	1 pcs	1/18/19	1/18/19	0.00	0.00	QC4		
130	Packaging	1 pcs	1/18/19	1/18/19	0.00	0.00	Packaging3-1		
135	DC	1 pcs	1/18/19	1/18/19	0.00	0.00	DC		
140	QC21-FG	1 Ea	1/18/19	1/18/19	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D119-646-214 Location: _____ PPP rev: 21
Descriptions: 135 - Photocopy bluefile & type labels per PPP D119-646-214 CHG007

DART AEROSPACE
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CANADA
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Container No: S146212
Part: D119-646-214
Job No: 187666
Serial No/Batch: S146212
Revision: D
Inspector:
Exp Date:
Instructions: FAA STC SR02024SE 15/04/28/21eSTC L.O.A.P.

/hite.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier Quality ☐																																
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Other/Details:																																																	

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C50A	Bolt	8 Ea (8 ea)	90-Start up Operation	5045437
AN4C6A	Bolt	12 Ea (12 ea)	90-Start up Operation	5100397
D119-646-243	AW119 Repl. Skidtube with Heavy Duty Wearplates, Float Compatible -Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5137020 5137020
D119-646-311	Ground Handling	1 pcs (1 ea)	90-Start up Operation	5078635
D2652	Bushing	16 Ea (16 ea)	90-Start up Operation	5137519
D2712	Set Screw	12 pcs (12 ea)	90-Start up Operation	5059557
D3407-041	Tow Ring	1 pcs (1 ea)	90-Start up Operation	5137020
D3417-5	Washer	2 Ea (2 ea)	90-Start up Operation	5142088
D3456-1	Washer	1 pcs (1 ea)	90-Start up Operation	5079335
D3672-3	Washer, Phenolic	24 Ea (24 ea)	90-Start up Operation	5131565
D3672-7	Washer, Phenolic	24 Ea (24 ea)	90-Start up Operation	5120670
D3883-2	Saddle, Outside RH	2 Ea (2 ea)	90-Start up Operation	5123880
D3884-2	Saddle, Inside RH	2 Ea (2 ea)	90-Start up Operation	5143415
MS21043-3	Nut	8 Ea (8 ea)	90-Start up Operation	5109966
MS21043-4	Nut	13 Ea (13 ea)	90-Start up Operation	5119223
MS21250-05-006	Bolt	8 Ea (8 ea)	90-Start up Operation	FM137074
NAS1149C0332R	Washer	8 Ea (8 ea)	90-Start up Operation	5104354
NAS1149C0432R	Washer	24 Ea (24 ea)	90-Start up Operation	5103990
NAS1149C0532R	Washer	8 Ea (8 ea)	90-Start up Operation	5106842

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C50A	8	173	0
	AN4C6A	12	364	0
	D119-646-243	1	0	0
	D119-646-311	1	7	0
	D2652	16	305	0
	D2712	12	707	0
	D3407-041	1	16	0
	D3417-5	2	8	0
	D3456-1	1	223	0
	D3672-3	24	1,106	0
	D3672-7	24	1,215	0
	D3883-2	2	13	0
	D3884-2	2	12	0
	MS21043-3	8	838	0
	MS21043-4	13	751	0
	MS21250-05-006	8	88	0
	NAS1149C0332R	8	2,508	0
	NAS1149C0432R	24	1,644	0
	NAS1149C0532R	8	402	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



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Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
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